



## **OKUMA machining centre** **Second hand MC 1000 H 6 APC**

Serial number: 79

Ref. 2178733

Year of construction: 2000 (installed July 2001)



### **Conditions of supply**

Availability	:	60 days order date
Transport	:	included
Assembly	:	included
Warranty	:	6 months from commissioning

**Price** : **on request**

## Technical features

### Control Unit

**OKUMA OSP 7000 M**

#### AXES

X axis	1600 mm
Y axis	1300 mm
Z axis	1100 mm

Rapid speed X Y	24 m/min
Rapids speed z	20 m/min
Working speed	1 - 10,000 mm/min

#### PALLET

#### **carousel (6)**

Pallet size	1000 x 1000
Permissible weight per pallet	2000 kg each
Indexed division	1 x 360°
Internal rotation diameter	1170 x 1600 mm
Dim. Parallelepiped	1600 x 1100 x 1350 (H)

#### SPINDLE

Rpm	10 – 5.000
Power	30 kw
Ranges	2
Taper connection	BT 50
Refrigerant supply in flange	

#### TOOL CHANGE

Tool places	200
Max. permissible diameter	135 mm
Max. permissible diameter with adjacent free space	230 mm
Max length	560 mm
Max. weight per tool	25 kg
Selection	random

Complete with included accessories and :

- Pallet presence control and management
- High pressure refrigeration through the spindle
- auto zero offset (complete with subpgr.)
- refrigerated air conditioning system.
- chip conveyor
- 50 origins
- helical cutting
- offset tool length 200 set
- mirror image
- 5120m memory expansion (2048 kb)
- DNCB II
- introduction of programmable messages
- program restart
- MOP
- extra codes m 8 set
- tabulations of data measured by 380V/50HZ probe
- machine according to CEE standards

Machine dimensions

5500 x 14.500 x 3830(h) mm

Weight

30,500 kg

The data indicated are not binding