



Vertical drilling centre *SECOND HAND*
BROTHER TC 32A

Serial number: 111166

Ref. 2199455

Year: 03/ 2000



Conditions of supply

Availability : 60/90 days order date
Transport : included
Assembly : included
Training course: included
Warranty : 6 months

Price : on request

Technical features

CONTROL UNIT

BROTHER

Axes travel

Z axis travel	450 mm
X axis travel	450 mm
Y axis travel	320 mm
Distance between table and spindle nose	200 - 610 mm
Rapid travels XYZ	50 m/min
XYZ working speed	1 - 20000 mm/min

Tables

Working area	2 550 x 350 mm
Permissible weight	80 kg
Table position	3 sec/180°

Spindle

Power	77/5.3 kW
Speed	12000 rpm
Taper	BT 30
Rigid tapping	8000 rpm max

Tool change

Magazine capacity Tools	BT 30 26 seats
Tool max. diam.	mm 0 - 30
Max. tool length	mm 200
Tool weight	3.5 kg
Type of selection	RANDOM
Tool change time	0.7 sec.
Chip-to-chip time	2 sec.

Options

chip tank
Handwheel
Spindle override
Helical interpolation
Working area lamp

Machine dimensions

Height	2360 mm
Space required (with control)	1890 x 3669 mm
Machine weight	4500 kg

The data indicated are not binding